

- 1 = U-
- 2 = A / B common X axis
- 3 = A output control, X axis
- 4 = B output control, X axis
- 5 = B output control, Y axis
- 6 = A output control, Y axis
- 7 = A / B common Y axis
- 8 = U+
- 9 = "A" port, directional output (max. load 30 mA)
- 10 = "B" port, directional output (max. load 30 mA)
- 11 = (free)
- 12 = (free)
- 13 = SW1 on (+)
- 14 = "B" port, directional output (max. load 30 mA)
- 15 = "A" port, directional output (max. load 30 mA)
- 16 = U-
- 17 = A / B common Z axis
- 18 = A output control, Z axis
- 19 = B output control, Z axis
- 20 = (free)
- 21 = (free)
- 22 = (free)
- 23 = U+
- 24 = "A" port, directional output (max. load 30 mA)
- 25 = "B" port, directional output (max. load 30 mA)
- 26 = SW2 on (+)
- 27 = SW3 on (+)
- 28 = SW4 on (+)
- 29 = (free)
- 30 = (free)



